

M7 C-Wing Installation Guide



Check List

- Qty. 1 Attachment Base with M7 Decal
- Qty. 1 Wing Element
- Qty. 1 End Plate-Driver Side
- Qty. 1 End Plate-Passenger Side
- Qty. 8 Attachment Bolts

- 1) Begin by removing the stock wing from your vehicle. For the R53, remove the 2 stud covers at either end of the rear door and remove the nuts holding down the wing. There may be some adhesive to remove. Carefully slide a piece of thread or plastic fishing wire under the stock wing to remove the adhesive.



For the R56, remove the 5 stud covers and remove the 5 nuts holding down the wing. There may be some adhesive to remove. Carefully slide a piece of thread or plastic fishing wire under the stock wing to remove the adhesive.



- 2) Use silicone RTV around the perimeter of the wing base. Place the C-Wing base over the OEM attachment point. Carefully tighten this down. Alternate sides when tightening down the nuts until all nuts are installed. DO NOT tighten the nuts down any tighter than hand tight. You can replace the caps over the studs at this point
- 3) Install the endplates as shown. Lightly screw in all lower bolts. DO NOT fully tighten them down until the top wing element has been bolted in.



- 4) Loosely bolt in the top wing element. The adjustment point is based on personal preference, just be sure that it is the same on both endplates.
- 5) Once the wing is fully assembled, alternate from side to side while tightening down all bolts. Do this until all bolts are hand tight.

If you have questions or need additional technical support, please email techsupport@m7tuning.com or call our office at 562-608-8123.