



## R50-R52-R53 Thermostat Installation Notes 53-3M7104

M7 Speed engineers and manufactures the highest quality and best fitting MINI Cooper accessories and performance parts available anywhere on Planet Earth! Please inspect your parts when you receive them to verify everything is included and no damage has happened during shipment. Read these instructions completely BEFORE attempting to install this product. If you are not confident you can do the work described or do not have the tools or skills necessary please contact a local M7 dealer (listed on or website [www.m7speed.com](http://www.m7speed.com)) or a local MINI repair shop or automotive accessory installation center to perform this work. We acknowledge not everything is perfect but we work very hard every day to improve our products and make installations easier. If you have any comments please contact M7 Customer Service directly at 704-663-0094. We encourage and welcome any and all criticism, comments or product reviews. Thank you.



### CAUTION-

**FOR YOUR SAFETY INSTALL THIS PRODUCT ONLY WHEN THE ENGINE IS COLD. THIS WILL PREVENT INJURY & BURNING YOURSELF.**

1. Remove thermostat housing & thermostat from your vehicle per shop manual instructions.
2. Remove old thermostat from the silicone rubber gasket.
3. Clean & inspect the rubber gasket. Discard and replace with a new gasket if any tears, rips, nicks or cuts are visible.
4. Install the M7 thermostat into the rubber gasket in the orientation shown below. It is very important to align the 3 notches on the thermostat with the 3 complimentary tabs located within the groove of the gasket.

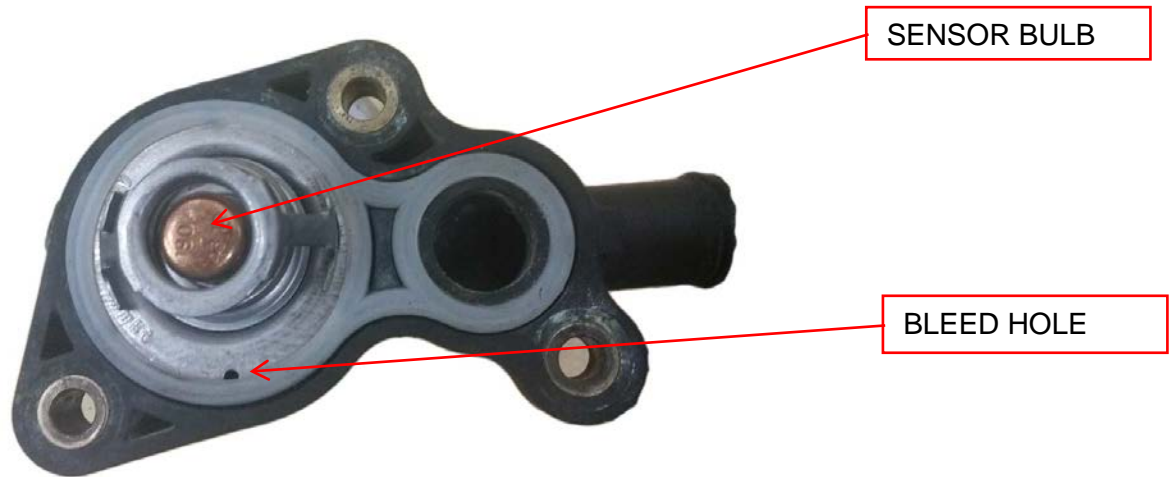
BLEED HOLE

ALIGN THESE 3 NOTCHES WITH THE 3 TABS LOCATED IN THE GROOVE OF RUBBER GASKET & IN THIS POSITION. NOTE BLEED HOLE LOCATION.





5. Place the gasket and thermostat into the thermostat housing as shown below. Verify the bleed hole and sensor bulb are in the correct position.



6. Reassemble and fill the cooling system per shop manual instructions.

If anything seems unclear, please don't hesitate to call our office Monday – Friday, 9am—4pm EST. Or e-mail us [info@speed.com](mailto:info@speed.com).

***Enjoy the Ride and Stay M7 Tuned.....***