



## Splitter Edge Guard Replacement Installation Guide

*M7 Tuning engineers and manufactures the highest quality MINI accessories and performance parts available anywhere on the planet! Please inspect your parts when you receive them to verify everything is included and no damage has happened during shipment. Read these instructions completely BEFORE attempting to install this product. If you are not confident you can do the work described or do not have the tools or skills necessary please contact a local M7 dealer (listed on our website [www.m7tuning.com](http://www.m7tuning.com)) or a local automotive accessory installation center to perform this work.*

### **Required Tools & Supplies**

1. Heat Gun
2. Masking tape
3. Plastic scraper
4. Adhesive solvent
5. Clean rags
6. Razor blade



**CAUTION: WHEN WORKING UNDER YOUR CAR ALWAYS USE THE RIGHT EQUIPMENT FOR THE JOB. DON'T BE TEMPTED TO TAKE SHORT CUTS OR USE INAPPROPRIATE ITEMS. NEVER WORK UNDERNEATH A VEHICLE THAT IS ONLY SUPPORTED BY A JACK; USE AXLE STANDS OR CAR RAMPS THAT ARE IN GOOD CONDITION AND PROPERLY RATED FOR YOUR VEHICLE'S WEIGHT.**



**CAUTION: DO NOT USE A HEAT GUN AND SOLVENT TOGETHER AS THIS CAN CAUSE A FIRE AND INJURY.**

### **Installation**

1. Remove the old edge guard from the splitter by simply pulling it from one end.
2. Clean all remaining adhesive residue off of the splitter. Use acetone or other adhesive solvent if required.
3. Starting at one edge overhang 2" of edge guard off the splitter at the starting point. Separate the edge guard so it slips over the edge of the splitter.



4. Using a heat gun, heat the edge guard evenly for 12" ahead of where you are working. Simultaneously work the guard onto the edge of the splitter. Keep applying heat and hand pressure to the guard so the adhesive inside is activated and the guard conforms to the splitter shape smoothly.
5. Apply masking tape in any area that does not want to stay in place during this install process.
6. Once the complete length of edge guard is installed reheat it along its full length to and apply hand pressure towards splitter insure the adhesive has activated.
7. Trim excess edge guard flush with each end of the splitter
8. Remove any masking tape and residue.

***Enjoy the Ride and Stay M7 Tuned.....***

If anything seems unclear, please don't hesitate to call our office Monday – Friday, 9am—4pm EST. Or e-mail us [techsupport@m7speed.com](mailto:techsupport@m7speed.com).